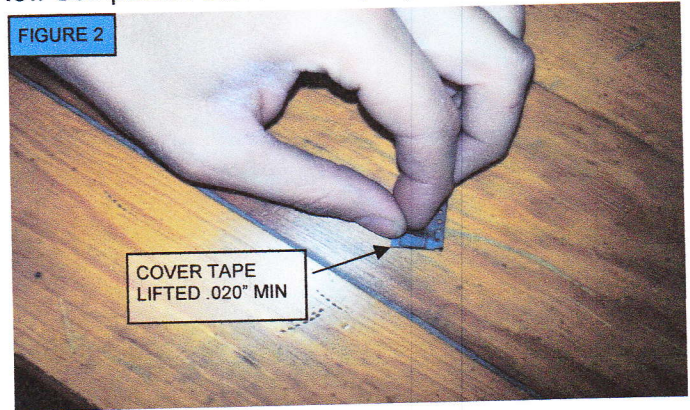
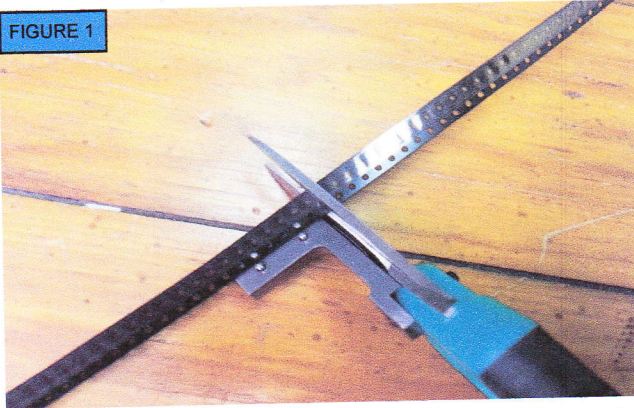
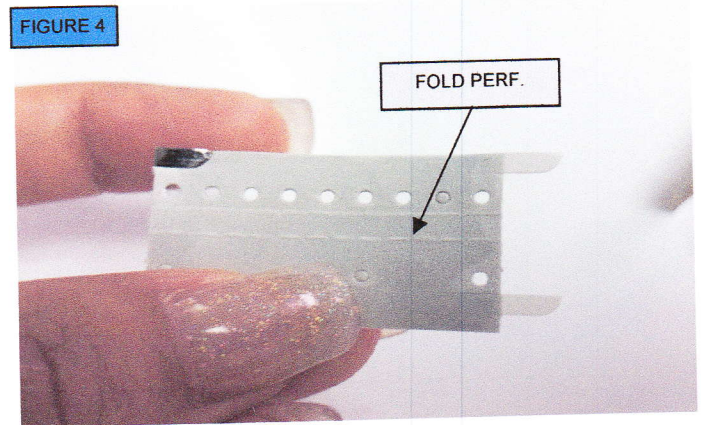
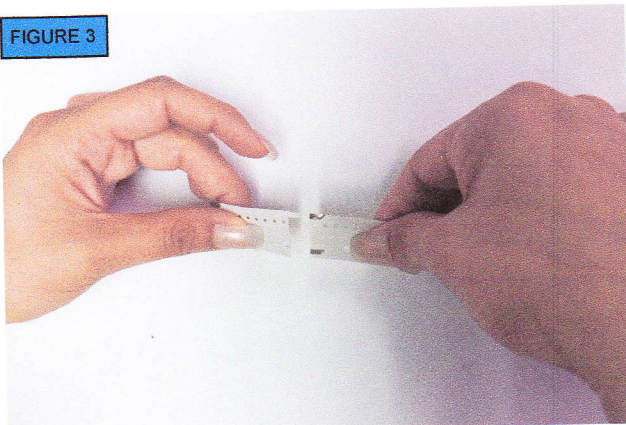


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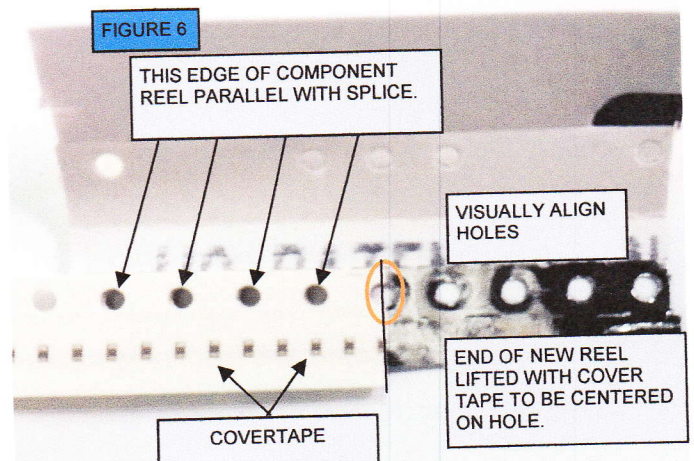
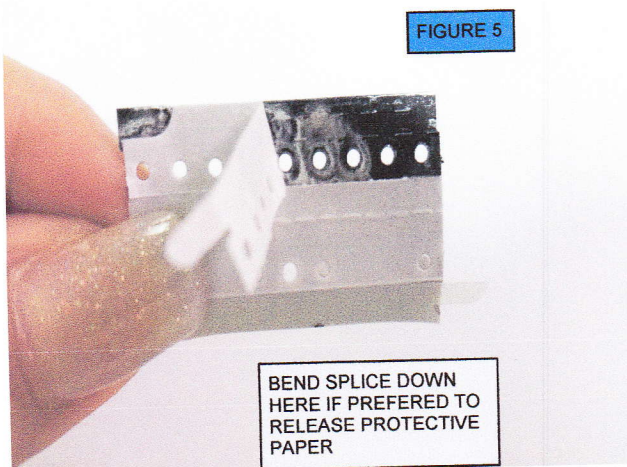
1. Cut the Cover Tape and Component Carrier with Pitch Scissor at a 90 degree angle to the reel edges centered between the component. (F. 1)
2. Lift and separate a small section of the Cover Tape from the New Component Carrier Reel. (F.2)



3. Remove a single splice from the tape roll for application. (F.3)
4. Pre-fold tape along perforated fold line so that it folds correctly later on in splicing process if preferred. (F.4)

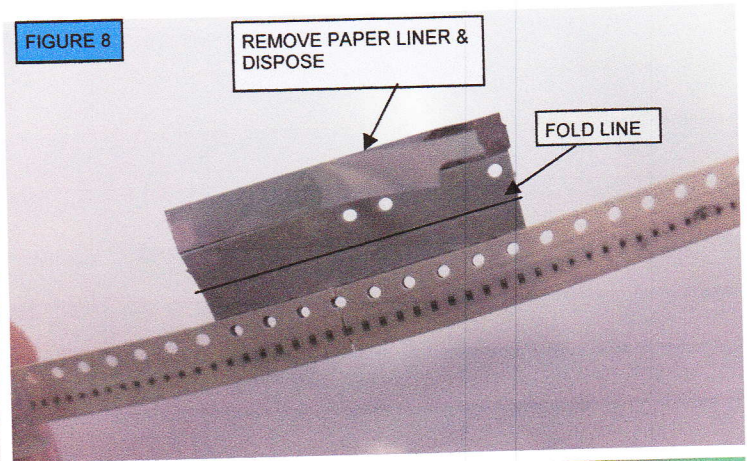
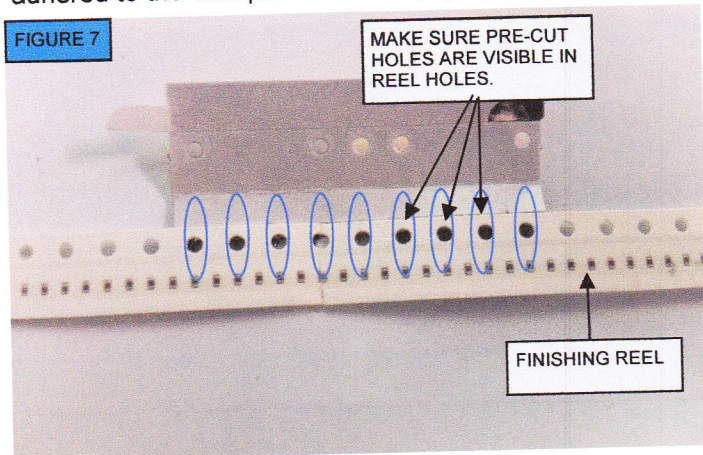


5. Remove protective paper from EreeelCB tape pre-cut hole side. Peel off the liner exposing adhesive on pre-cut holes of splice. (F. 5) Bending the splice can assist in releasing the protective paper.
6. Position the end of the New Component Reel (cover tape up) align the holes and the edge of the paper per figure 6.



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7. Position the Finishing Component Reel to line up parallel with the New Component Reel. Ensure the nine pre-cut holes are aligned with the sprocket holes on the component carrier reel (F. 7)
8. Remove the end liner from gold tape and fold over the reel. (F. 8) Ensure the that the bottom gold tape is located on cover tape of the component reel. This will eliminate any problems while it is passing through the feeder. (F.9)
9. Press to adhere splice to component reel. Remove splice fold feature tape piece and dispose (The tape that is not adhered to the Component Carrier). (F.10)



10. Firmly press tape to Component Carrier.

Final Check: The top and bottom of the tape on both front and back side of the reel should be slightly above and below the bottom and top of the of the Component Reel. On the Cover Tape side of the Carrier, (F.12) the tape should be centered on the cover tape. This allows the cover tape to be easily removed while passing through the feeder. Splice ends should end on the edge of the component carrier hole so the sprocket holes align to sprocket features on tape.

