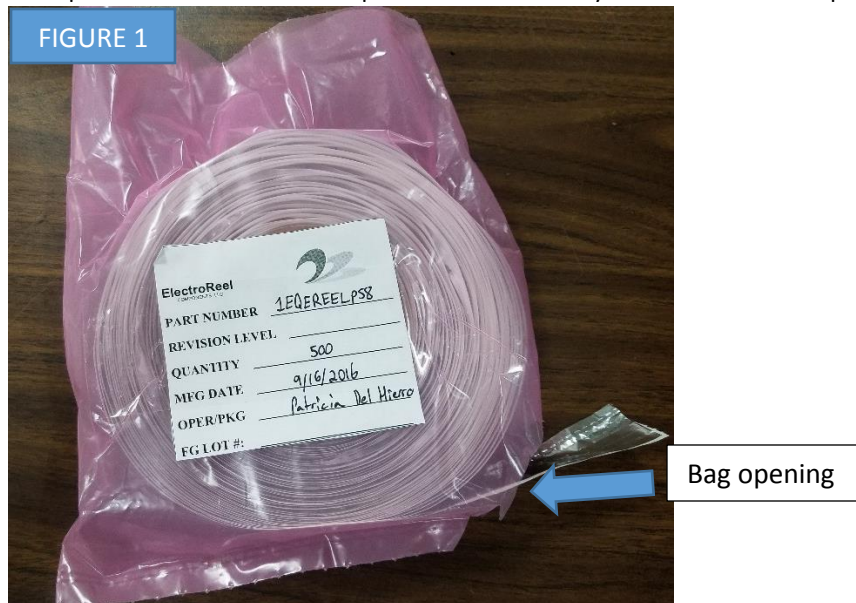


## U.S.A. AND FOREIGN PATENT APPLICATIONS PENDING

1. Locate the opening of the bag (bag is sealed on top)(F.1)
2. Remove a single splice from the tape roll for application.(F.2)
3. Cut the Cover Tape Component Carrier with Pitch Scissor at a 90 degree angle to reel edges centered between the component. Slightly lift the cover tape on the new reel so the splice will more reliably remove the cover tape.(F.3)



4. Pre-fold splice along the perforated fold line so that it folds correctly later on in the splicing process.(F.4)
5. Peel off the liner from the backside of Ereel splice. (F.5)

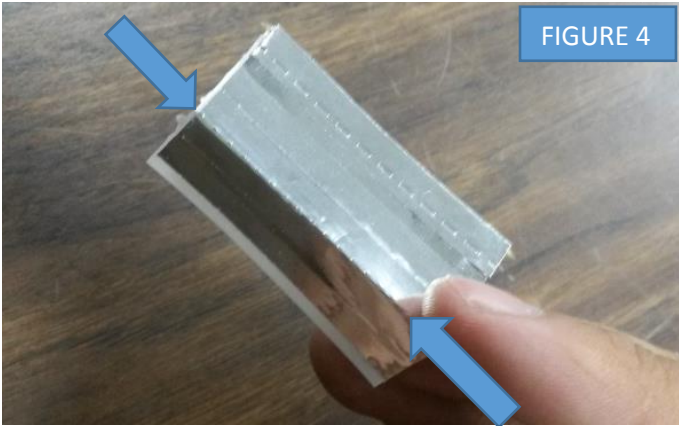


FIGURE 4

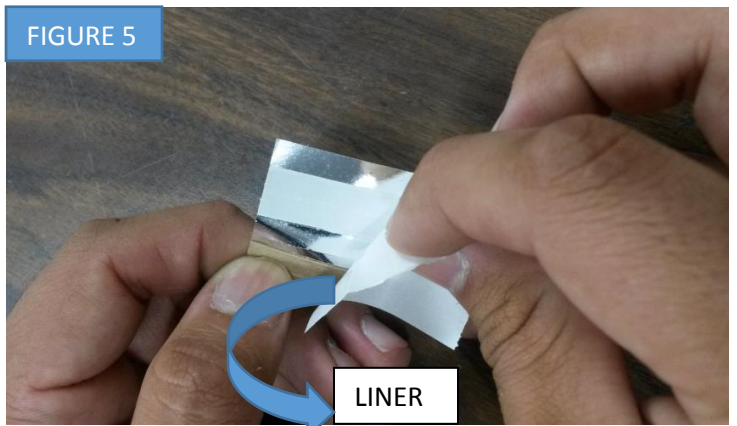


FIGURE 5

6. Place the end of the New Component Reel (Cover Tape Down) against the carton for proper alignment. The end of the component reel should be centered in the middle of the cut-out tab(F.6)
7. Then place the Finishing Component Reel in the other half of the tab to line up parallel with the New Component Reel (F.7)

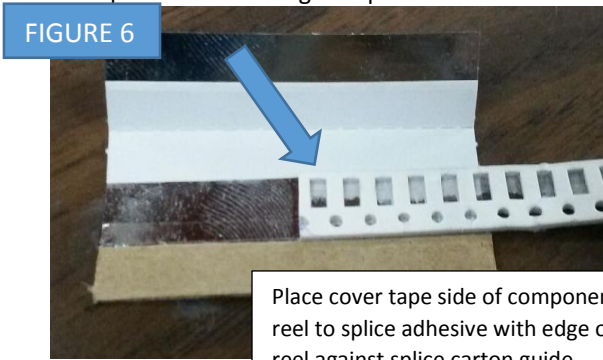


FIGURE 6

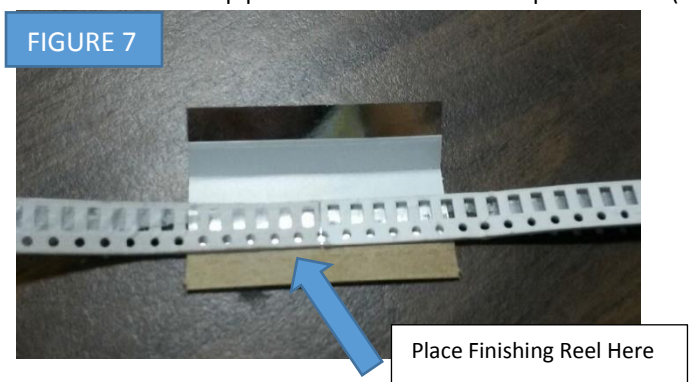


FIGURE 7

8. Fold the splice along the perforated line and press the splice against the component carrier side of the reel. Press both sides to adhere splice (F.8).
9. Remove the splice fold feature tape simply by tearing it off and dispose(F.9).

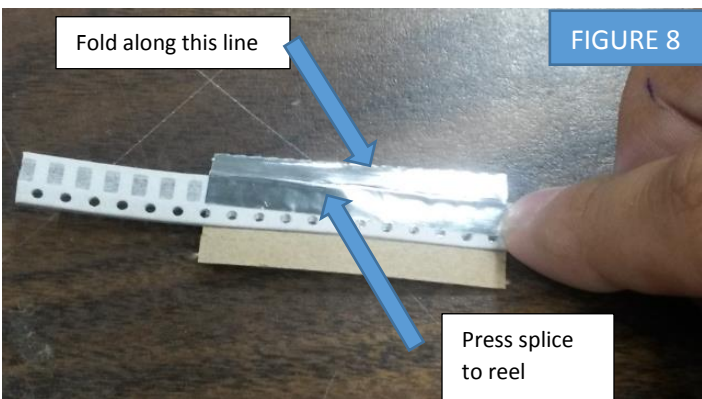
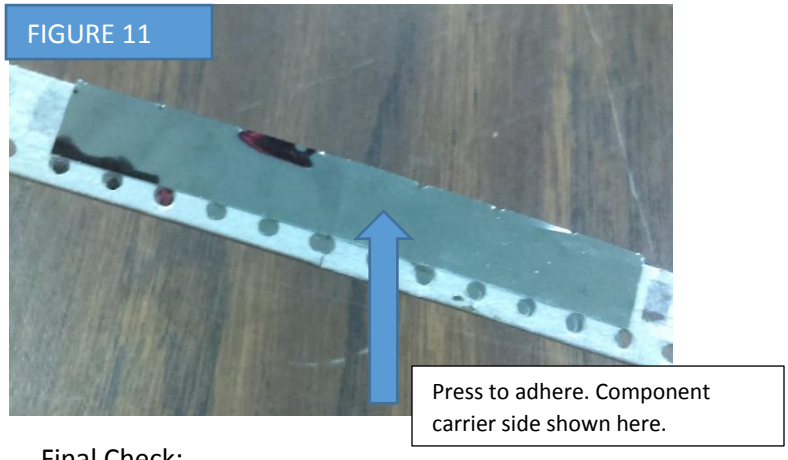
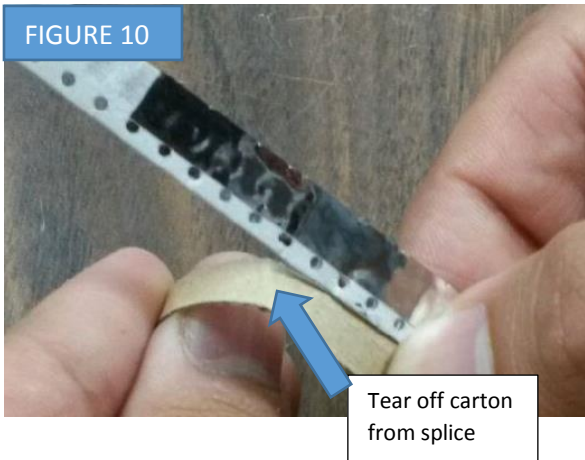


FIGURE 8



FIGURE 9

10. Tear off the carton edge from the other side and dispose(F.10).
11. Firmly press tape to component carrier to ensure adhesion(F.11).



Final Check:

